

November 16, 2010

Pete Baxter Department of Education 229 State House Indianapolis, IN 46204-2798

Dear Pete Baxter,

Enclosed you will find information on recall 10V-393/10V-394. This recall involves certain Minotour school and non school model buses manufactured between May 6, 2004 and February 2, 2010 with a Ford chassis. The defect involves the main power cables. **Customers involved will be notified directly by Thomas**. Customers can contact their dealers to arrange for repairs to be made. After repairs are completed, they will be instructed to complete a postcard verifying that the repair is complete and return it to Thomas.

A printout is enclosed if there are any units in your area involved in this recall. This printout shows the customer (s) name, address, and the Thomas body/VIN number (s) of the unit (s) involved. If there is no printout enclosed, our records indicate that you do not have vehicles in your area involved.

If you have any questions you can contact me at tracy.sauerbrey@thomasbus.com

Sincerely,

Tracy Sauerbrey Warranty

racy Somethey

Enclosure



RECALL #10V-393 & 10V-394

MODEL:

MINOTOUR (FORD)

SUBJECT:

POWER CABLE ROUTING

PAGE:

1 of 3

IMPORTANT: READ ENTIRE PROCEDURE BEFORE BEGINNING.

1. Chock the tires and be sure the ignition key is in the "Off" position.

 Locate the Body Main Power Cable under the right side (curb side) front fender. It routes from the wheel well, to the engine compartment. The cable may be loomed, and could have a heat insulation wrap. Figure 1

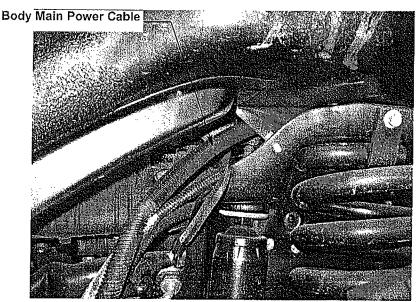


Figure 1

3. Inspect the Body Main Power Cable for chafing of the rubber cable insulation around an exposed edge of the inner fender panel. If no chafing is found, continue with this repair. If the Body Main Power cable shows signs of damage from this exposed fender edge, stop this repair and take a picture of the damaged cable. Request a Power Cable Replacement and Rerouting Kit, #TBB 170283 accompanied with your picture. Figure 2

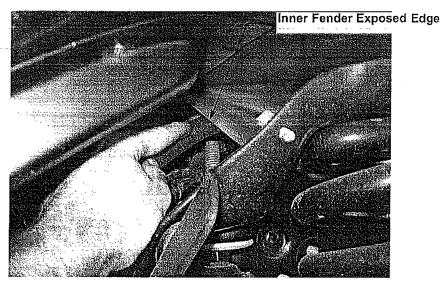


Figure 2

4. Install the Flange Clip on the exposed inner fender edge with the mounting tine pointing inboard. It should be located approximately ¾ of an inch from the upper corner of the exposed edge. Figure 3

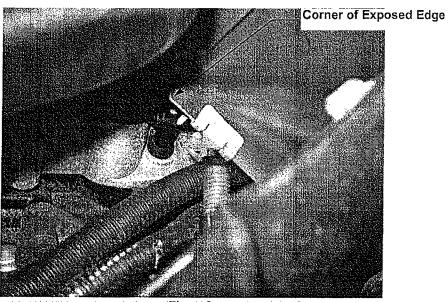


Figure 3

5. Install the nylon clamp around the Main Body Power Cable. Orient the clamp so that the mounting barb is pointing up, and the flanges are turned out.

6. Insert the clamp barb into the flange clip mounting hole from the bottom. Then fully insert the locking pin through the clamp flanges and barb. **Figure 4**

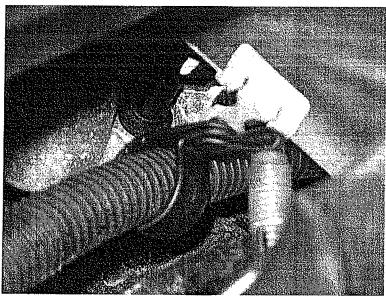


Figure 4

- 7. Verify that the Main Body Power Cable is now held away from the exposed inner fender edge.
- 8. Remove tire chocks.

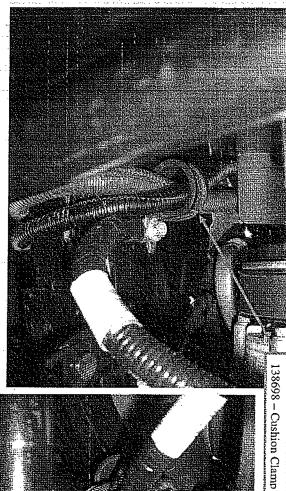
MATERIALS REQUIRED: TBB 170233 - Kit, Ford Minotour Power Cable Routing 10V-393 & 10V-394

PART NUMBER	QTY.	DESCRIPTION
TBB 169981	1	2H4 FLANGE BRACKET, BARBED-TYPE
TBB 61480925	1	NYLON CABLE CLAMP, HEAVY DUTY, PUSH BARB MTG.

Power Cable Routing Guidelines:

- compartment is not to be routed through the small gap between the fender well stamping and the frame rail. The main power cable which is attached to the starter and routed to the front firewall in the engine
- mounted population stud. The main power cable is to be routed below the frame rail and then straight upward toward the firewall
- frame rail. The power lift cable is to be routed in the same direction and paired with the main power cable under the
- Additional cushion clamps, butterfly zip ties, and zip ties are to be used as shown in the following illustrations
- additional routing information. Reference Routing Practice Guidelines - Battery Power And Ground Cable Routing And Installation for

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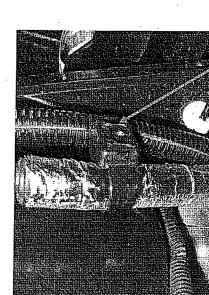
engine ground strap fastener. Main starter power and lift cables are to be routed under the frame rail and secured with butterfly zip ties and cushion clamp as shown. Cushion clamp is to be secured by the

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61480923 - Cushion Clamp

61371394 - DUAL TIE WRAP HEAVY DUTY W/ SPACER

as shown. Cushion clamp is to be secured Secure with butterfly bands and cushion clamp routed upward and over front passenger strut. Main starter power fender well stamping with a self tapping screw. and lift cables are ō be



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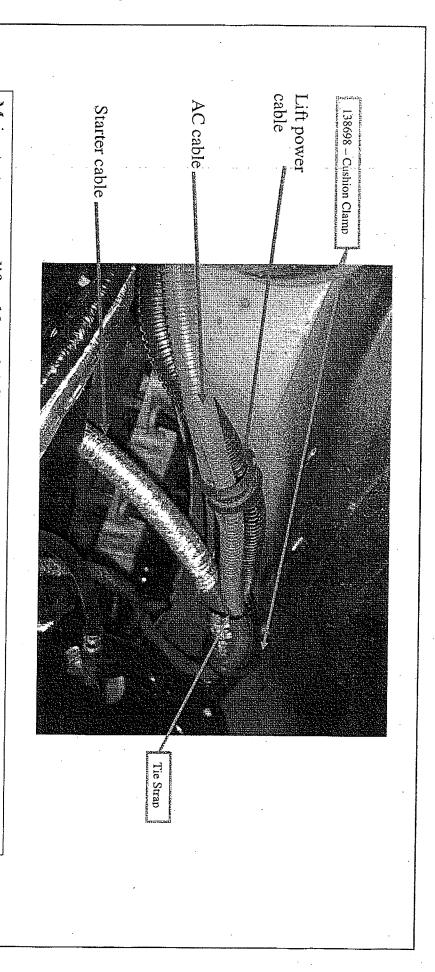
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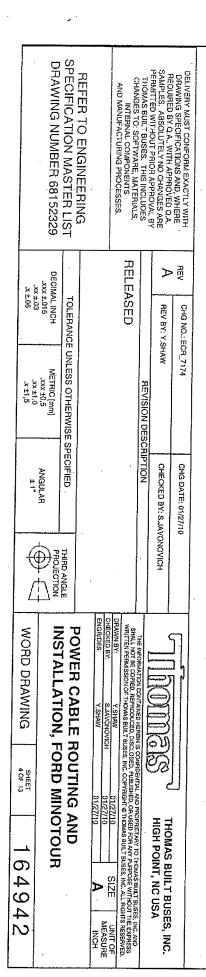
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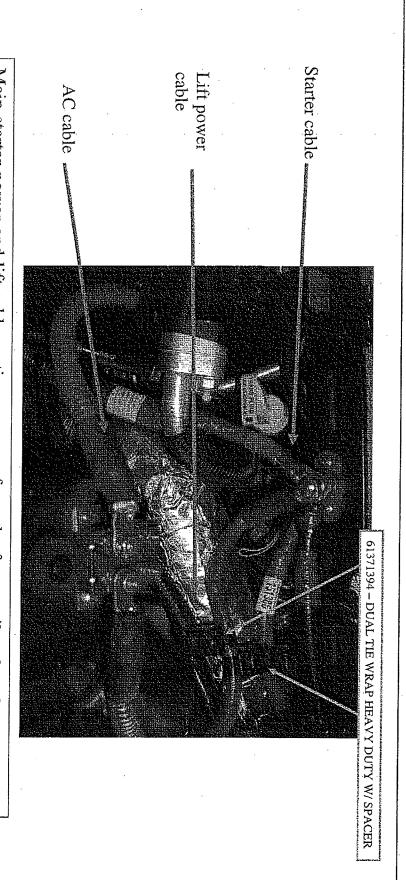
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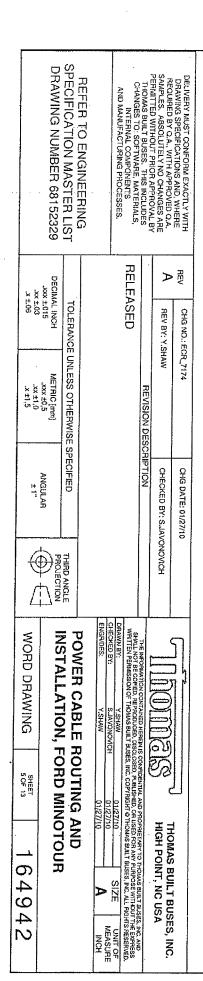


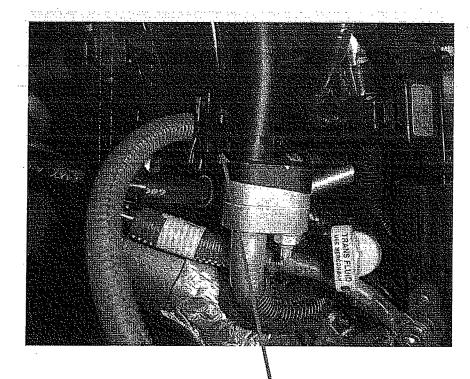
self tapping screw. with cushion clamps as shown. Cushion clamps are secured to fender well stamping with a Main starter power, lift cable and AC cable are to be routed along the fender well and secured





stud and circuit breaker. Cables are to be secured with butterfly bands and zip ties as shown. on the population stud. Main starter cable must be secured 6 inches or less from stud to reduce the downward loading Main starter power and lift cable routing come up from the frame rail and to the population





swivel clamp 61480908 as shown. cable AC power cable. View of the main starter cable and secured using The AC power ಶಾ

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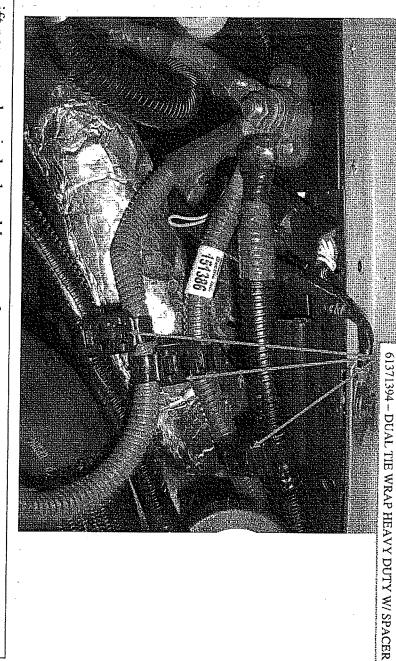
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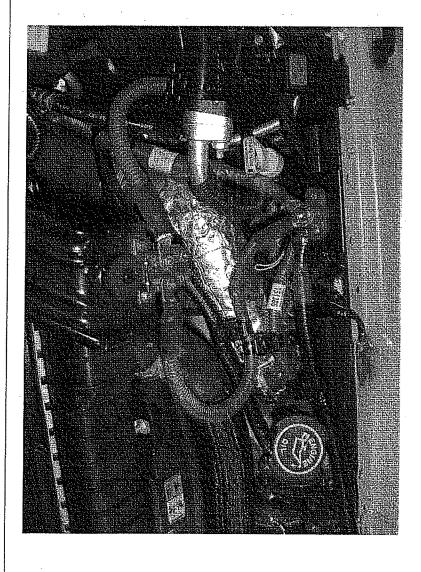
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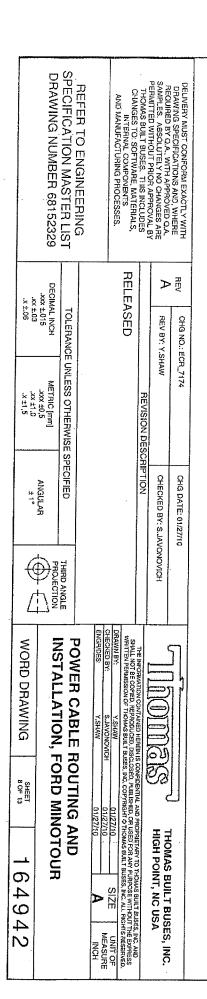


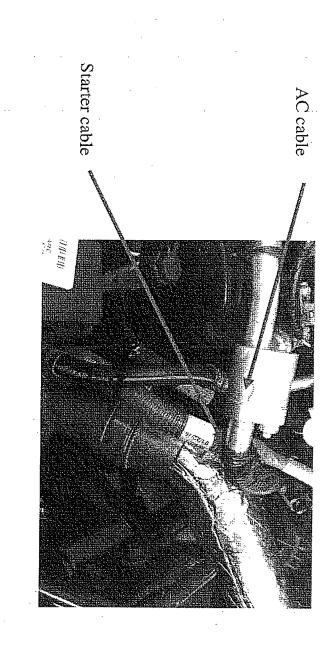
AC power, Lift power and main body cables are to be secured with butterfly bands as shown.

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Overall view of power cable routing in engine compartment.





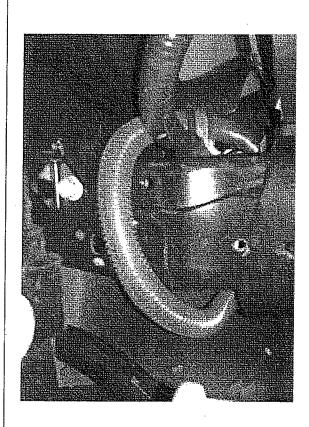
View showing power cable being routed behind a/c line.

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cushion clamp along inside chassis rail. Cables (Main Power, Lift, & A/C) to be routed through

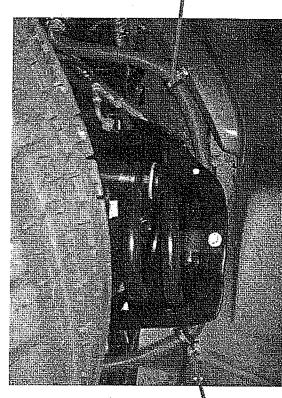
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Cables to be routed underneath inner chassis rail to outer chassis rail.

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Clamp Cushion



Self

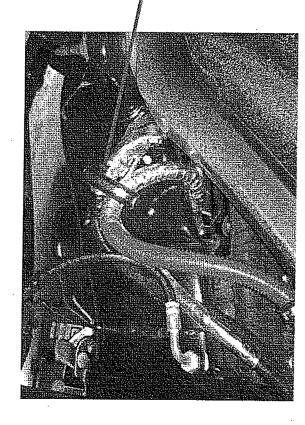
Tapping

Screw

Secure with (69003198)Cables to be routed upward and over front passenger strut. cushion clamps and self tapping screws

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chassis rail to connect to breaker. Jables are ð be routed through cushion clamp and over

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Customer Name

Body No

Chassis mfg

Unit S/N: Status

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98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	0 Type
PAOLI COMM SCHOOL CORP	HEARTLAND CAREER CENTER	ZIONSVILLE COMMUNITY SCHOOLS	SOUTHERN WELLS COMM SCHS	SALEM COMMUNITY SCHOOLS	SHENANDOAH SCHOOL CORPORA	COMM SCHOOL CORP OF SO HANCOCK	COVINGTON COMMUNITY SCHOOL CORP	HAMILTON SOUTHEASTERN SCHOOLS	CROTHERSVILLE COMM. SCHOOLS	EASTERN HOWARD SCHOOL COR	SOUTH HENRY SCH CORP	NORTH MIAMI COMMUNITY SCH	SOUTH HENRY SCH CORP	MERRILLVILLE COMM SCHOOL	CLOVERDALE COMMUNITY SCHO	MILL CREEK COMMUNITY SCHOOL CO	GREENCASTLE COMMUNTIY SCH	Customer Name
15038	15038	<u>15038</u>	15038	15038	15038	<u>15038</u>	15038	15038	<u>15038</u>	<u>15038</u>	<u>15038</u>	15038	<u>15038</u>	<u>15038</u>	<u>15038</u>	15038	<u>15038</u>	Dir No
46376	29859	30446	63659	29079	31060	45930	46453	32914	29106	63658	30257	30978	62303	73091	75377	30463	32900	Chassis No
12820	93528	1005	27635	93651	2085	10375	12875	11714	93679	27559	7778	94091	35819	40001	46157	1347	6858	Invoice No
8/25/05	9/22/04	3/7/05	6/8/06	9/24/04	4/4/05	7/18/05	8/26/05	8/4/05	9/27/04	6/7/06	6/13/05	10/6/04	10/25/06	3/8/07	7/12/07	3/15/05	6/2/05	Inv Date
511767	411614	510331	611219	411663	510322	511370	511787	511582	411664	611213	511020	411644	611954	710286	710733	510332	511084	Body No
1FDWE35P45HB48045	1FDWE35P54HB05235	1FDWE35P54HB30507	1FDWE35P56DA46679	1FDWE35P64HB05213	1FDWE35P64HB45775	1FDWE35P65HB32364	1FDWE35P65HB48046	1FDWE35P75HA16932	1FDWE35P84HB05214	1FDWE35P86DA43212	1FDWE35PX4HB30504	1FDXE45P04HB30490	1FDXE45P06DA28729	1FDXE45P07DA31339	1FDXE45P07DA69007	1FDXE45P24HB24223	1FDXE45P25HA11924	Vin
FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	Chassis mfg
S	S	S.	S	S	. 🗴	S	S	S	S	S	S	S	S	S	S	Ø	S	S/N:
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Unit Status

5566317	5566414	5566490	5566491	5566517	5566522	5566561	5566603	5566632	5566653	5566787	5566844	5566869	5566993	5567030	5567053	5567200	State Card No
29957	23374	22506	24539	25990	28944	26672	26671	36605	36604	85220	57585	68039	71414	92452	57586	71147	Order No
98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	Bus Type
ZIONSVILLE COMMUNITY SCHOOLS	ELKHART COMMUNITY SCHOOLS	SPRINGS VALLEY COMM. SCHO	RICHMOND COMMUNITY SCHOOLS	DEKALB CO CENTRAL UNITED SCHOOLS	ROSSVILLE CONSOLIDATED SCH		NORTHWESTERN SCHOOL CORP		HAMILTON SOUTHEASTERN SCHOOLS	DANVILLE COMMUNITY SCHOOL	MARION-ADAMS SCHOOLS	LAKE STATION COMMUNITY SCHOOLS	DELPHI COMM SCH CORP	ZIONSVILLE COMMUNITY SCHOOLS	MARION-ADAMS SCHOOLS	M.S.D. MARTINSVILLE	Customer Name
<u>15038</u>	15038	<u>15038</u>	15038	<u>15038</u>	<u>15038</u>	15038	<u>15038</u>	<u>15038</u>	<u>15038</u>	<u>15038</u>	<u>15038</u>	15038	15038	15038	15038	15038	Dir No
60740	54348	54130	54416	56099	60113	55980	56137	63708	63706	63238	30573	44285	46457	69658	30306	45973	Chassis No
80368 11/2/09	72516 4/9/09	72163 4/2/09	72352 4/3/09	75784 7/1/09	80051 10/21/09	75375 6/19/09	75612 6/25/09	82925 2/3/10	82924 2/3/10	28067 6/15/06	94243 10/11/04	5569 5/16/05	7764 6/13/05	37128 12/4/06	94193 10/8/04	9164 6/28/05	Invoice Inv No Date
911981	910527	910516	910504	911058	911898	911060	911110	1010089	1010088	611207	411733	510902	511108	612107	411746	511128	Body No
1FDEE35P89DA90028	1FDFE45P09DA39195	1FDFE45P49DA31228	1FDFE45P49DA41807	1FDFE45P59DA55974	1FDFE45P59DA82740	1FDFE45P79DA55975	1FDFE45P99DA55976	1FDFE4FP0ADA21525	1FDFE4FP9ADA21524	1FDWE35P06DA31281	1FDWE35P14HB30505	1FDWE35P15HB11910	1FDWE35P25HB43152	1FDWE35P26DB15232	1FDWE35P34HB30506	1FDWE35P45HB43153	Vin
FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	Chassis mfg
S	Ø	S	w	Ø	w	Ø	w	Ø	w	S	Ø	Ø	Ø	Ø	Ø	Ø	S/N:
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Unit Status

5565657	5565694	5565695	5565710	5565726	5565884	5565978	5566284	State Card No
14205	14083	15521	14084	14204	12320	13008	26673	Order No
98 Minotour DRW HAMILTON SOUTHEAS' SCHOOLS	98 Minotour DRW	98 Minotour DRW ZIONSVILLE COMMUNITY SCHOOLS	98 Minotour DRW	98 Minotour DRW HAMILTON SOUTHEAS' SCHOOLS	98 Minotour DRW	98 Minotour DRW	98 Minotour DRW	Bus o Type
HAMILTON SOUTHEASTERN SCHOOLS	MSD OF PERRY TOWNSHIP	ZIONSVILLE COMMUNITY SCHOOLS	MSD OF PERRY TOWNSHIP	HAMILTON SOUTHEASTERN SCHOOLS	RANDOLPH SOUTHERN SCHOOL	CROTHERSVILLE COMM. SCHOOLS	ZIONSVILLE COMMUNITY SCHOOLS	Customer Name
<u>15038</u>	15038	15038	15038	<u>15038</u>	15038	15038	<u>15038</u>	Dir No
95606	95629	95627	95605	95607	94168	94169	56304	Chassis No
63343 7/7/08	63565 7/15/08	63536 7/14/08	63399 7/8/08	63087 7/2/08	62036 6/10/08	63036 6/27/08	75613 6/25/09	Invoice Inv No Date
810630	810622	810646	810654	810623	810384	810370	911109	Body No
1FD3E35P08DB04185	1FD3E35P58DB04182	1FD3E35P58DB12749	1FD3E35P78DB04183	1FD3E35P98DB04184	1FD4E45P38DA84413	1FD4E45P58DA84414	1FDEE35P39DA58653	Vin
FORD	FORD	FORD	FORD	FORD	FORD	FORD	FORD	Chassis mfg
v	Ø	v	Ø	Ø	S	S	v	S/N:
0	0	0	0	0	0	0	0	Unit Status

Number for State: 61